

- When sending reels for repair service to our authorized service center, please indicate the problems. (For example: anti-reverse malfunction) If there is no TICA authorized service center near you, please contact TICA USA, Inc., 1450-Q West Pointe Dr., West Pointe Business Park, Charlotte, NC 28214, Tel: (800) 390-5268 Fax: (800) 390-5298.
- If you are repairing your own reel and need to order parts from TICA USA, Inc., please indicate part numbers from the part list.


REPAIR SERVICES

We have assigned product code and part number to the reel and their parts. Product code showed in this operating instruction. Part number showed in the part list. When making inquiry, please specify the model number and product code.
for example: Model Number - TAURUS TP5000S Product Code - TA177010

Attention:
We will be pleased to answer any questions of yours beside the information we inform with this sheet.

INFORMATION

INFORMATION & REPAIR SERVICES




Operating Instructions


Thank you for choosing TICA'S TAURUS spinning reel.


It give us great satisfaction to manufacture a reel like our 'TP' reels. A reel you will also truly be proud to own. A Top Class precision built reel, with unmatched strength and durability.


'TP' Reel features to consider: Unparalleled performance under all conditions. Unique hi-tech design. Heavy duty gears, smooth as silk. Faultless internal strength. Smooth, effortless casting. Computer designed and balanced. Micro Drag Setting. Selection of a 'TP' reel will give you a new outlook on your fishing. Please read Owners Manual carefully to learn all the features and performance of your TICA Taurus 'TP' reel. TICA - Your Best Selection.





PICTOMARKS AT A GLANCE


- 

13 ball bearings
- 

Aluminum body
- 

Instant anti-reverse
- 

Aluminum rotor
- 

Balance rotor
- 

Worm shaft system for even line winding

- Wash the dirt and sand off the reel with lukewarm water and wipe it dry with a soft cloth.
- The reel should not be immersed in water.
- Applied a light coat of grease or a few drops of oil to the moving parts on handle, ball spring, bail trip and anti-reverse switch. The gear, main shaft and ball bearings should be oil periodically to insure top performance.

MAINTENANCE



- Do not put reel in the dirt, sand or salt water, which are corrosive.
- When the fish line was tangled with underwater objects, do not jerk with the rod to free the line. Hold the line and cut it off.
- Handle your fishing equipment carefully, especially at the shore or beach rock.
- When stick the rod in the sand or rock, often the reel will be damaged by the sudden force.
- File the cutting edges off the reel seat on the fishing rod before you put on the reel.

OPERATION

Please follow these instructions to keep your reels in top-notch condition.

OPERATING INSTRUCTIONS

IMPORTANT SAFEGUARD

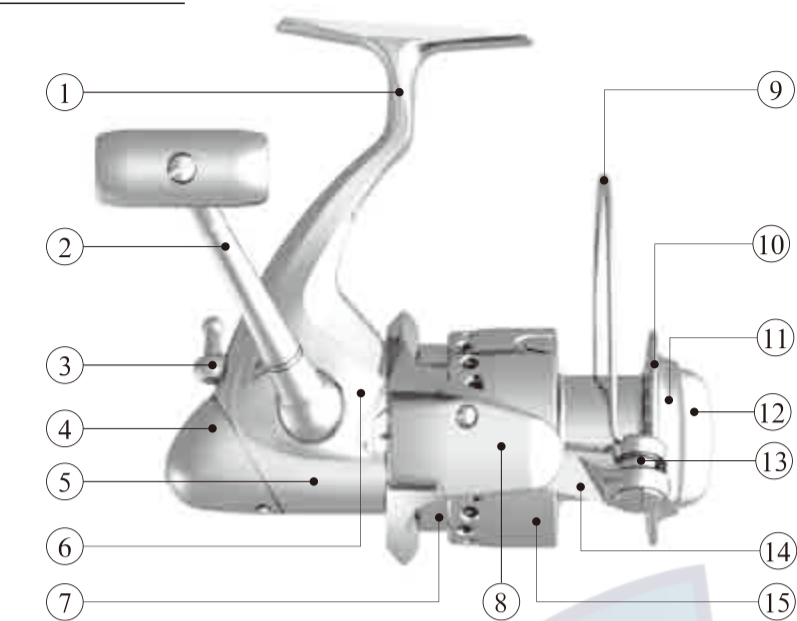
WARNING	
	<ul style="list-style-type: none">● Do not grab the fish line when the hooked fish is running with it.● When anti-reverse switch is off, the handle could turn backward and hurt the hand.● Do not reel in other-than fishing activities.● The moving parts were applied with grease or lubricant which might soil your clothes.● Do not put fingers against turning spool or rotor.
	<ul style="list-style-type: none">● When retrieving, do not touch the turning parts.● Do not put your fingers between spool and fish line.



EVER WINNER INDUSTRIAL CO., LTD

<http://www.ticaglobal.com>
E-mail: service@ticaglobal.com

FEATURES



- 1 Superbly finished smooth body, treated by CNC mechanical process, allhighly polished.
- 2 Heavy duty CNC handle thread and shaft, easy use for left or right hand wind.
- 3 Precision cut anti-reverse lever (CNC process)
- 4 Titanium plated and laser engraved rear cover.
- 5 Worm gear system provides superior oscillation.
- 6 Stainless steel shaft and superior strong brass gearing.
- 7 Instant anti-reverse with computer balanced rotor system.
- 8 Stainless steel bail spring cover.
- 9 Titanium plated bail arm
- 10 Titanium plated spool lip precision cut by CNC process.
- 11 CNC machine cut aluminium spool lip cover.
- 12 Micro drag setting
- 13 Twin (2) ball bearing included in line roller
- 14 Aluminium bail arm
- 15 Ported and polished forged aluminium spool, unique in design and strength.

SPECIFICATIONS

Model No Product code	Gear Ratio	Line Retrieved Handle Turn (cm)	Weight (g)	Bearing		Line Capacity	
				B.B.	R.B.	lb-yds	NO.-m
TP5000S TA177010	4.9	86	625	13	1	14-330 17-300 20-180	5-245 6-205 8-150
TP6000S TA178010	4.9	92	645	13	1	17-340 20-205 25-165	6-230 8-170 10-140

★R.B. – Roller bearing

CHARACTERISTICS

- 13 precision ball bearings
- Two mini ball bearings in the line roller
- Twist reduction line roller
- CNC mechanical process on both handle and anti-reverse lever
- Coiled tension bail spring
- Computer designed balanced rotor to reduce vibration
- Instant anti-reverse device
- Rear cover, Bail spring cover, main shaft, gear shaft, spool lip are made by stainless steel
- Forged aluminum alloy spool
- High tensile strength brass drive gear
- Body, Body cover, Rotor and Bail arm are made by aluminm alloy
- Wooden handle knob
- One piesce extra spool

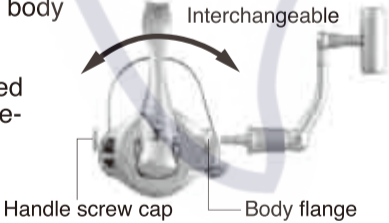
EXPLANATION ON THE MAIN FUNCTIONS AND USAGE

● SPOOLLING ON NEW LINE

- Mount the reel on the rod.
- String the line through the first guide and wind on the spool.
- Tighten the drag.
- Put a round rod through the fish line spool. Hold both end of the round rod and put on some pressure.
- Retrieve the reel rotor to wind the line on the spool.

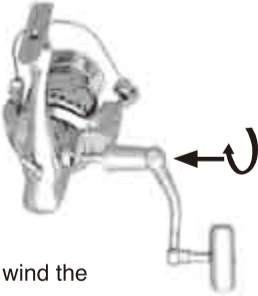
● RIGHT / LEFT HANDLE INTERCHANGE

- First remove the handle screw cap and body flange from the frame.
- Then interchange the handle around.
- Note, the body flange should be returned to the handle side when handle being re-fitted.
- Replace the handle cover cap on the opposite side.



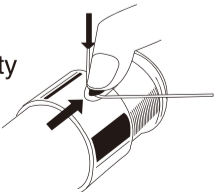
● ASSEMBLY AND REMOVAL OF HANDLE

- Please follow instructions below carefully as your reel is fitted with a threaded handle shaft.
- When assembling handle:
Hold rotor in fixed position, insert handle into frame. Gently wind the handle in a backwards director until handle is firm.
 - When removing handle:
Place the anti-reverse lever in the 'on' position, gently wind the handle in a forward direction until loose, and remove.
 - When folding handle:
Place the anti-reverse lever in the 'on' position and gently wind the handle forward until it can be folded.



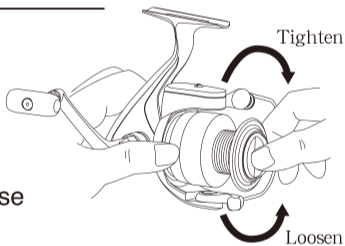
● SPOOL LINE CLIP

- After the reel spool was winded up to the full capacity with fish line. Remove the spool from the rod. Hold the spool like the illustration at right.
- Line your thumbnail with the line hook. Slide the fish line down along the thumbnail into the line clip.



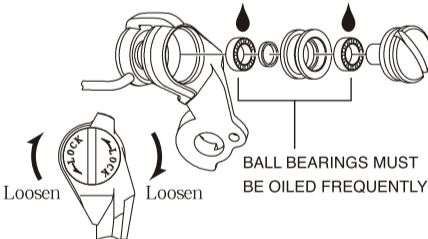
● PUT ON AND REMOVE THE SPOOL

- Remove:
Turn the drag knob counter clockwise until the spool can be taken out of the reel.
- Put on:
Put the main shaft through the center hole of the spool and turn the drag knob clockwise until the drag knob tension click sounded.



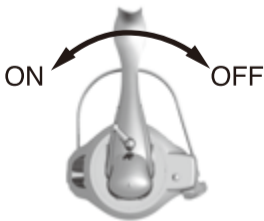
● REMOVAL AND ASSEMBLY OF LINE ROLLER FOR MAINTAINANCE

- Insert coin or small screw driver to remove line roller screw .
Clean and spray parts with CRC (or other) to prolong life and performance.
Replace parts and tighten screw until firmly tight. (See drawing)



● ANTI-REVERSE LEVER

- When anti-reverse lever is ON, the handle can be turn forward and retrieve the fish line only. When casting, the switch should be at OFF position.



● BEARING POSITIONS ARE ARRANGED

- TICA TAURUS 'TP' reels have 13 ball bearings. Placed in the most strategic positions, these bearings give an incredibly smooth rotation and offer effortless performance.

